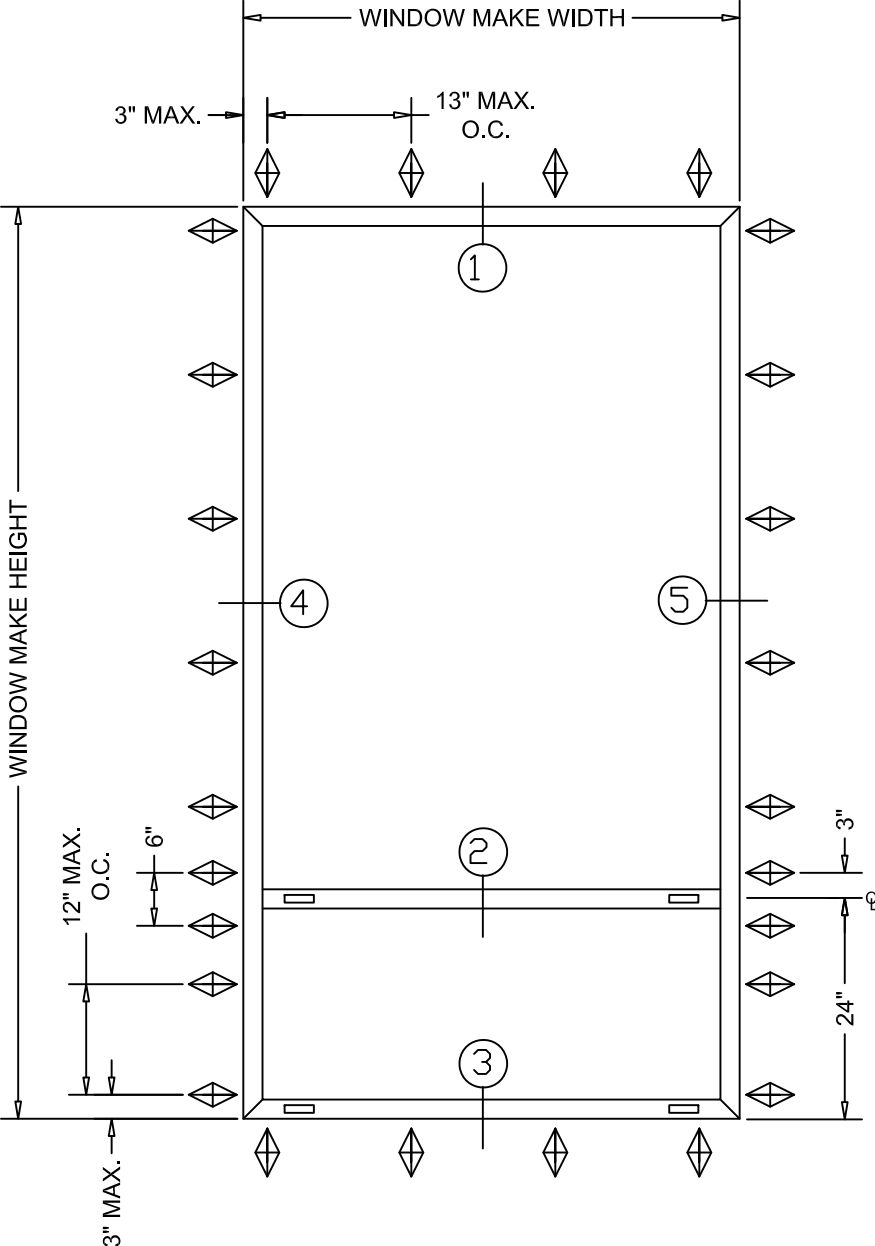


NOTE: TYPICAL M600 FIXED OVER FIXED WINDOW

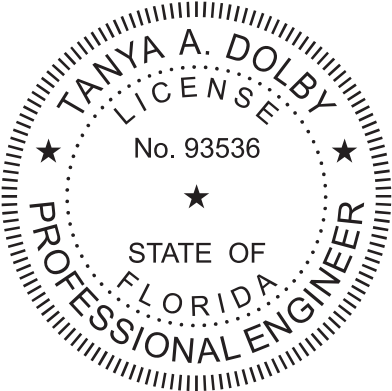


Maximum				
FW	FH	DLO-W	DLO-H	Pressure
72"	96"	68 1/4"	69 1/8"	± 65 PSF
		68 1/4"	21 1/4"	

1" Insulating Glass
Two lights 1/4" Heat Strengthened Glass (Upper)
Two lights 1/4" Annealed Glass (Lower)
with 1/2" Spacer

NOTES:

1. Installations depicted satisfy the requirements of the Florida Building Code, Building 8th; Edition (2023) for design wind pressures and overall sizes noted.
2. Wood bucks, wood framing and steel stud framing are by others and shall be designed by the architect or engineer of record to resist the loads imparted to them.
3. Wood bucks and wood framing are assumed S-P-F (G=0.55) or denser. Buck width shall be greater than the window frame width. Tapered or partial width buck strips are not allowed.
4. Metal stud frames are assumed to be a minimum 18 gauge 33 KSI steel.
5. Concrete masonry (CMU) shall conform to ASTM C90
6. Concrete shall be minimum f'c = 3,000 psi
7. Wood screws shall meet requirements of ANSI/ASME B18.6.1.
8. TEKS screws shall be ASTM A510 Grade 1018 or equivalent.
9. Hilti Kwik-Con II+ anchors as specified in NOA 21-0628.20.
10. Maximum shim thickness 1/4".
11. Products are not impact resistant and require an approved protection device if used in windborne debris regions.
12. Not for use in High Velocity Hurricane Zone (HVHZ).
13. Glazing Conforms to ASTM E1300-16 (See Engineering)



Tanya A. Dolby

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(717) 764-7700
Project: Q9365.01

Project Name:

M600 FIXED

GENERAL NOTES

QUAKER WINDOW PRODUCTS WILL NOT BE RESPONSIBLE FOR FIELD MEASUREMENT, QUANTITIES, & INSTALLATION DESIGN. CONTRACTOR MUST VERIFY ALL DIMENSIONS.

PHONE (573)-744-5211
FAX (573)-744-5586
COMMERCIAL
FAX (573)-744-5822
www.quakerwindows.com

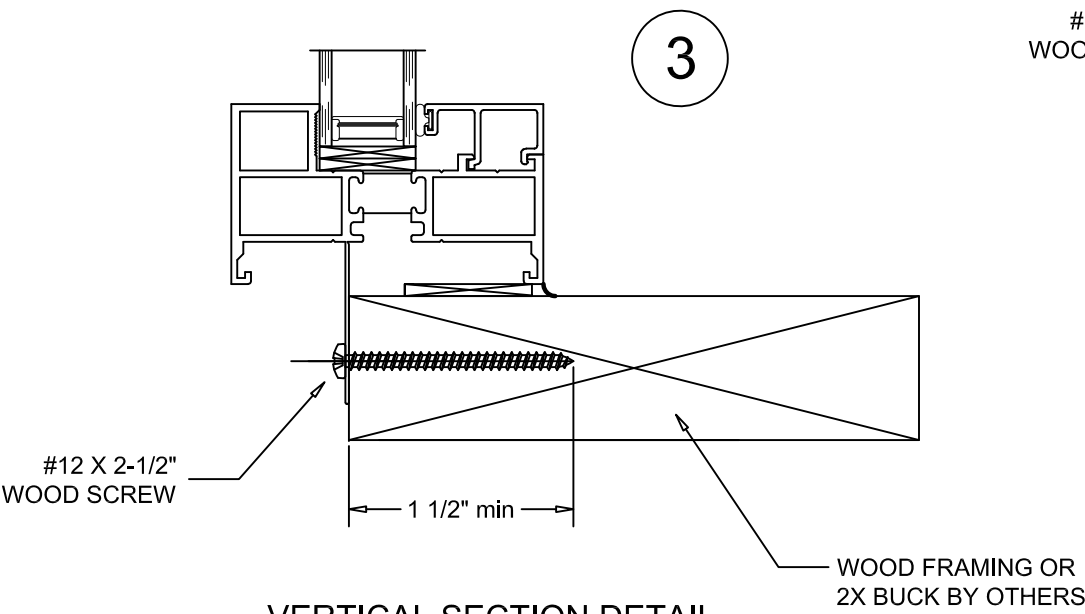
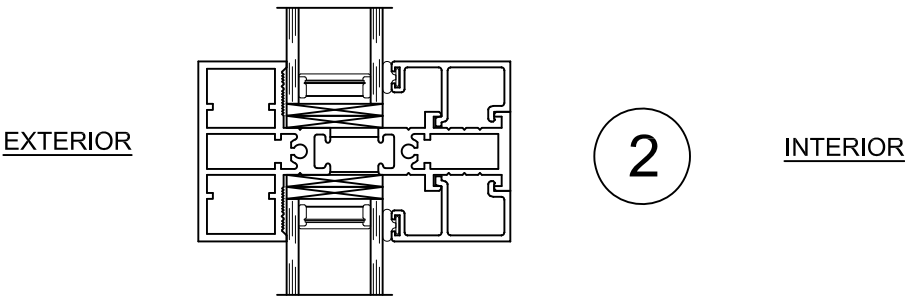
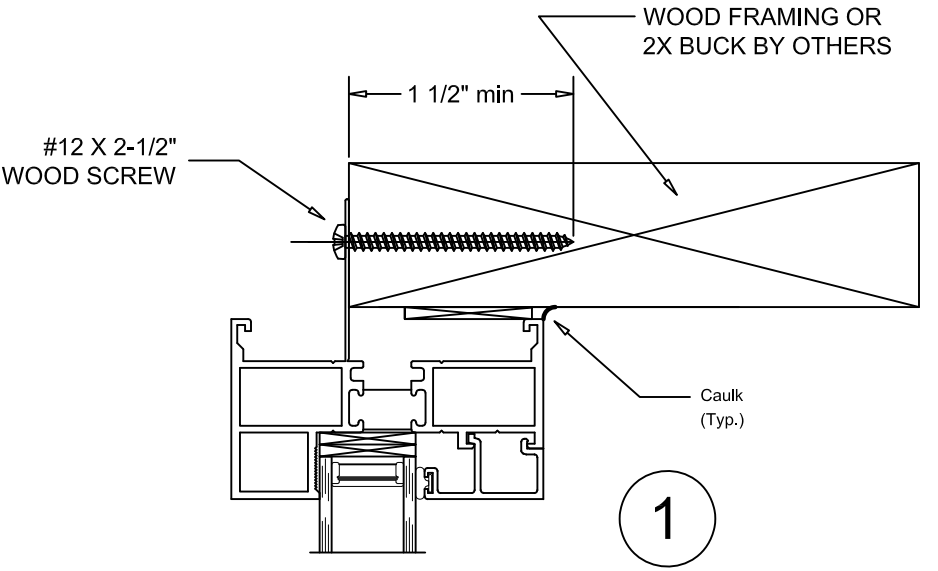
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Sheet #: 1 of 5

504 Highway 63 South
Freeburg, MO 65035
drafting@quakerwindows.com

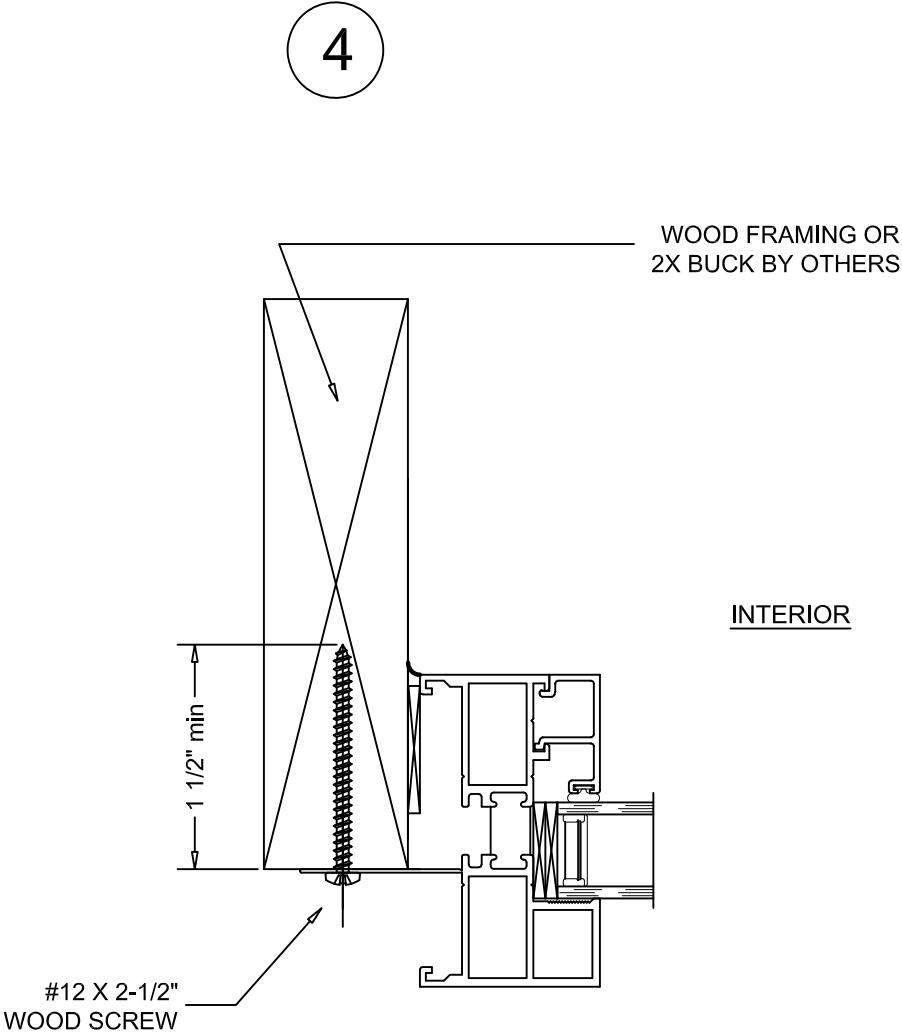
QUAKER
commercial windows and doors

Drawn By: BUD
Date: 02-19-2024

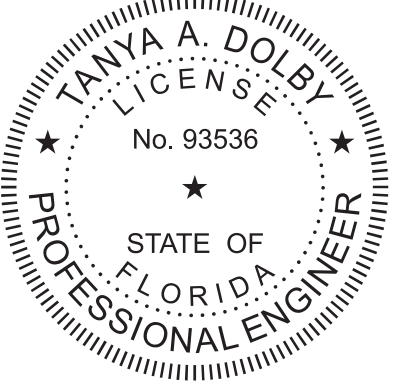
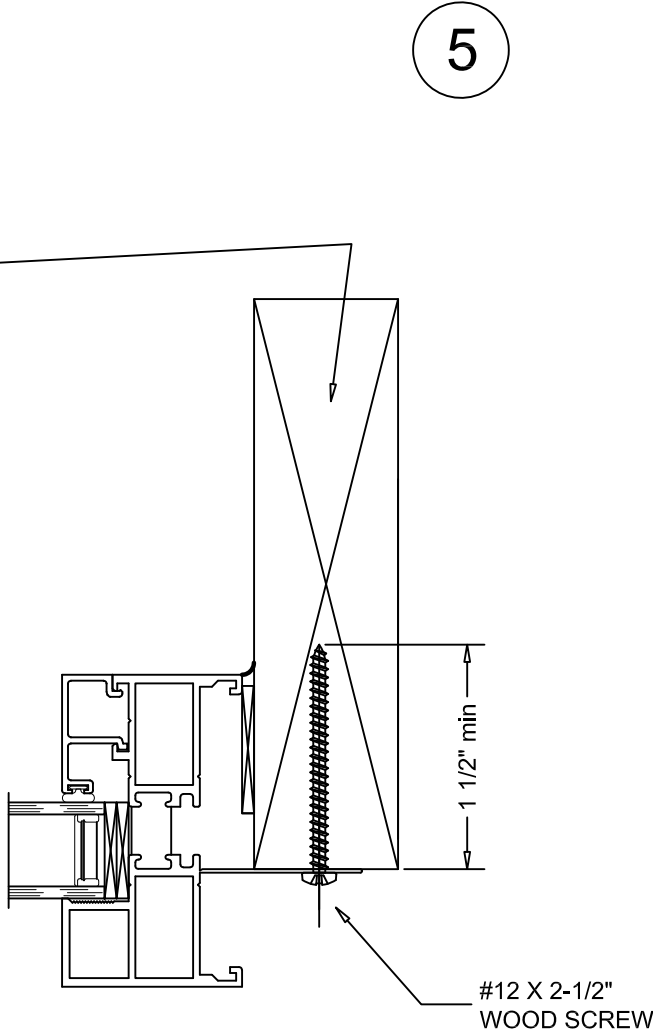
NOTE: TYPICAL M600 FIXED OVER FIXED WINDOW - NAIL FIN INSTALLATION



VERTICAL SECTION DETAIL
WOOD FRAMING INSTALLATION



HORIZONTAL SECTION DETAIL
WOOD FRAMING INSTALLATION



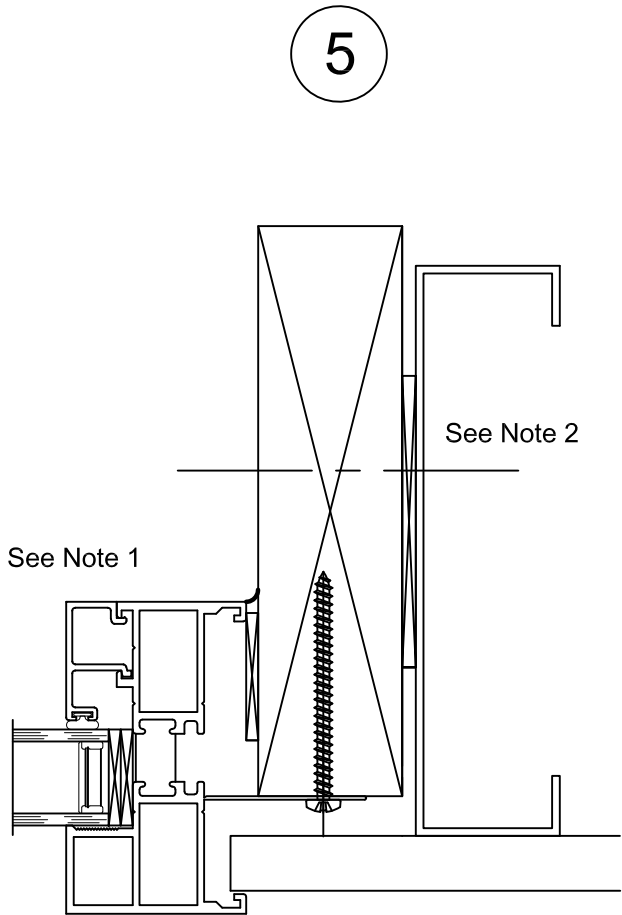
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Project: Q9365.01

Project Name: M600 FIXED NAIL FIN		INSTALLATION INSTRUCTIONS	
GENERAL NOTES		QUAKER WINDOW PRODUCTS WILL NOT BE RESPONSIBLE FOR FIELD MEASUREMENT, QUANTITIES, & INSTALLATION DESIGN. CONTRACTOR MUST VERIFY ALL DIMENSIONS.	
PHONE (573)-744-5211 FAX (573)-744-5586 COMMERCIAL FAX (573)-744-5822 www.quakerwindows.com	Scale: NONE	Sheet #: 2 of 5	
QUAKER commercial windows and doors	504 Highway 63 South Freeburg, MO 65035 drafting@quakerwindows.com	BUD	Date: 02-19-2024

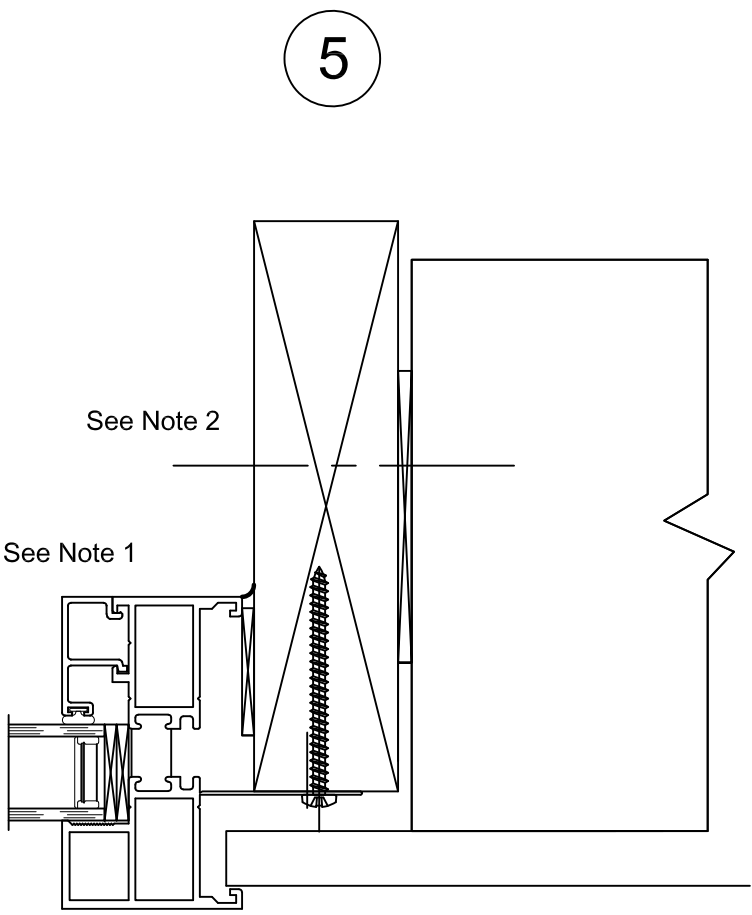
NOTE: TYPICAL M600 FIXED OVER FIXED WINDOW - NAIL FIN INSTALLATION

Notes:

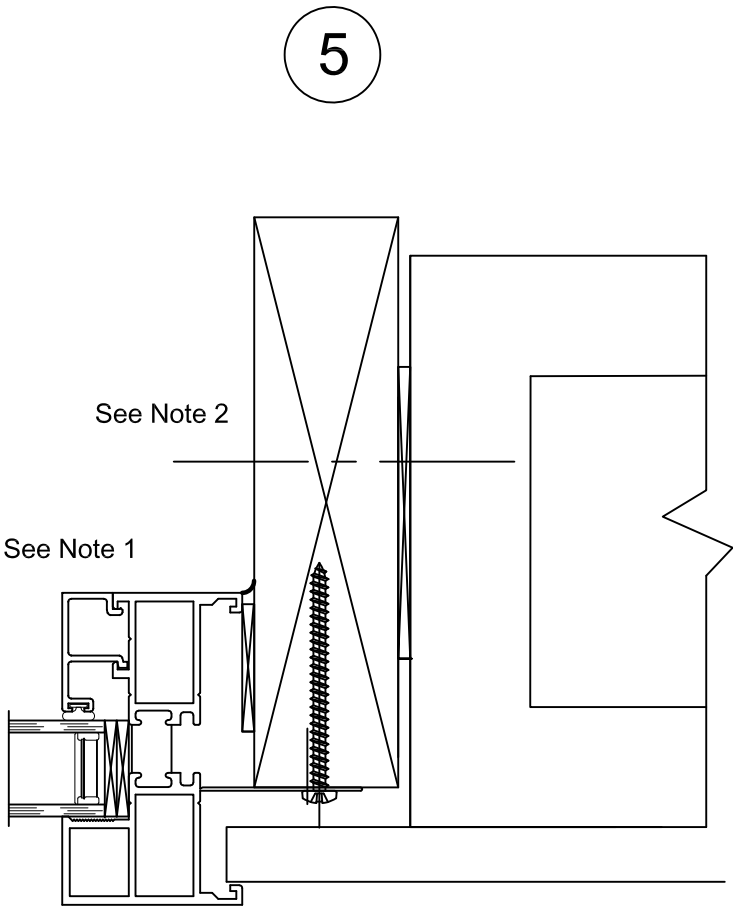
- 1. See detail 5 on sheet 2 for attachment of window to wood buck.
- 2. Shimming and anchorage to shown substraights - BY OTHERS



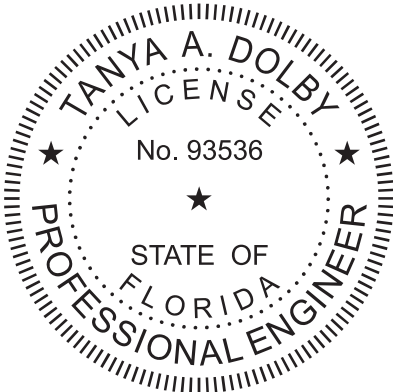
STEEL FRAMING INSTALLATION



CONCRETE INSTALLATION



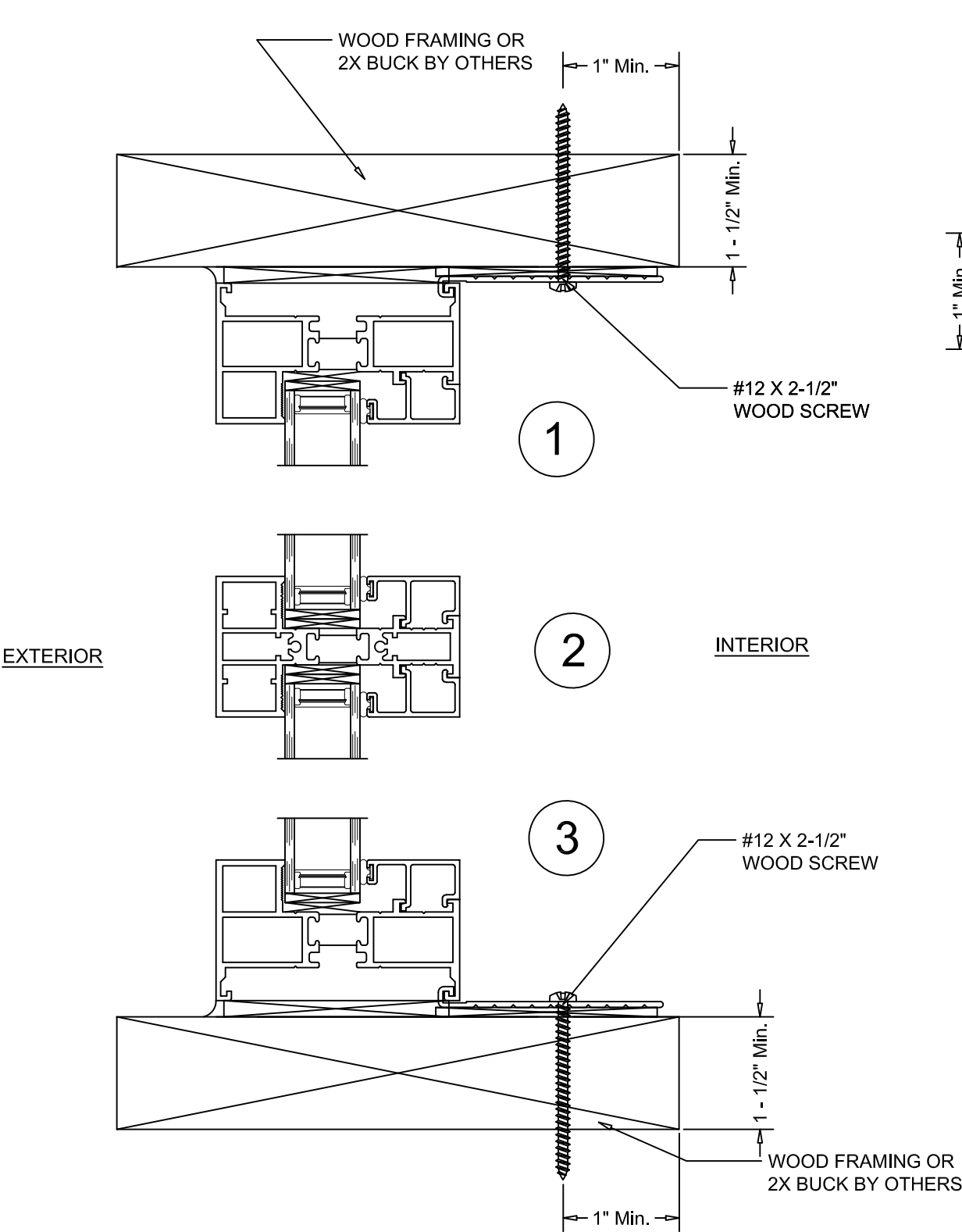
CMU INSTALLATION



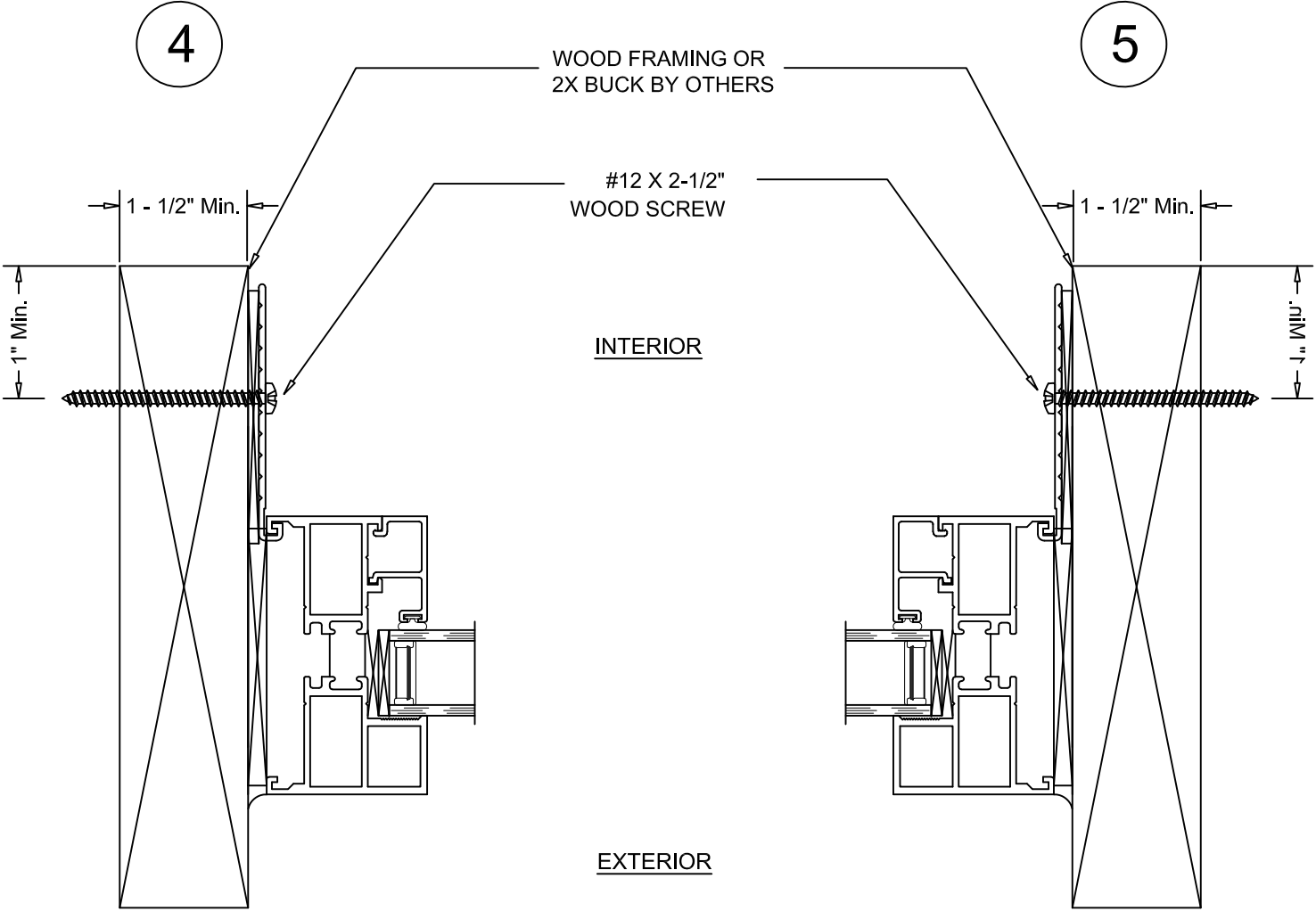
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Project: Q9365.01

Project Name:		M600 FIXED NAIL FIN		INSTALLATION INSTRUCTIONS	
Description:		FIN INSTALLATIONS		QUAKER WINDOW PRODUCTS WILL NOT BE RESPONSIBLE FOR FIELD MEASUREMENT, QUANTITIES, & INSTALLATION DESIGN. CONTRACTOR MUST VERIFY ALL DIMENSIONS.	
PHONE (573)-744-5211 FAX (573)-744-5586 COMMERCIAL FAX (573)-744-5822 www.quakerwindows.com		Scale: NONE		Sheet #: 3 of 5	
QUAKER commercial windows and doors		504 Highway 63 South Freeburg, MO 65035 drafting@quakerwindows.com		Date: 02-19-2024	
Drawn By: BUD					

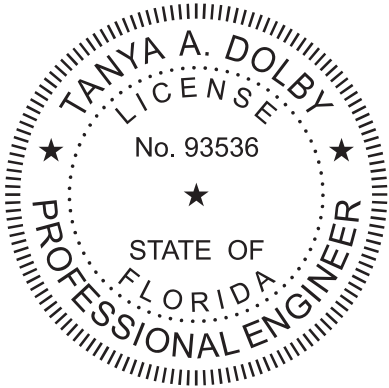
NOTE: TYPICAL M600 FIXED OVER FIXED WINDOW - STRAP ANCHOR INSTALLATION



VERTICAL SECTION DETAIL
WOOD FRAMING INSTALLATION



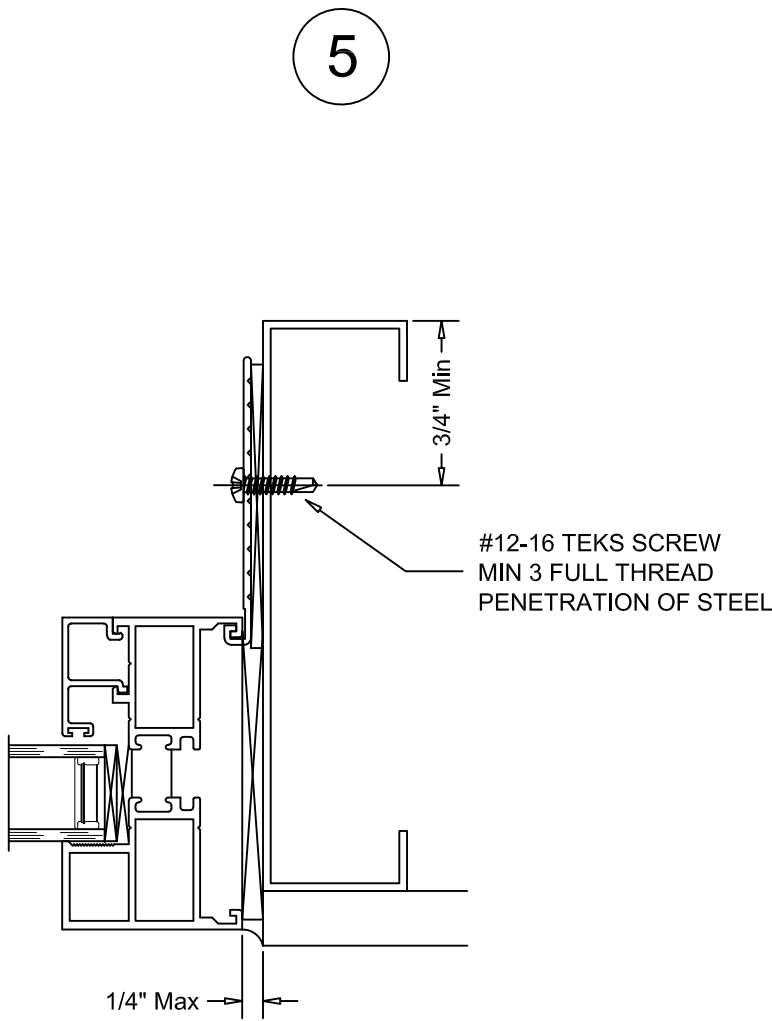
HORIZONTAL SECTION DETAIL
WOOD FRAMING INSTALLATION



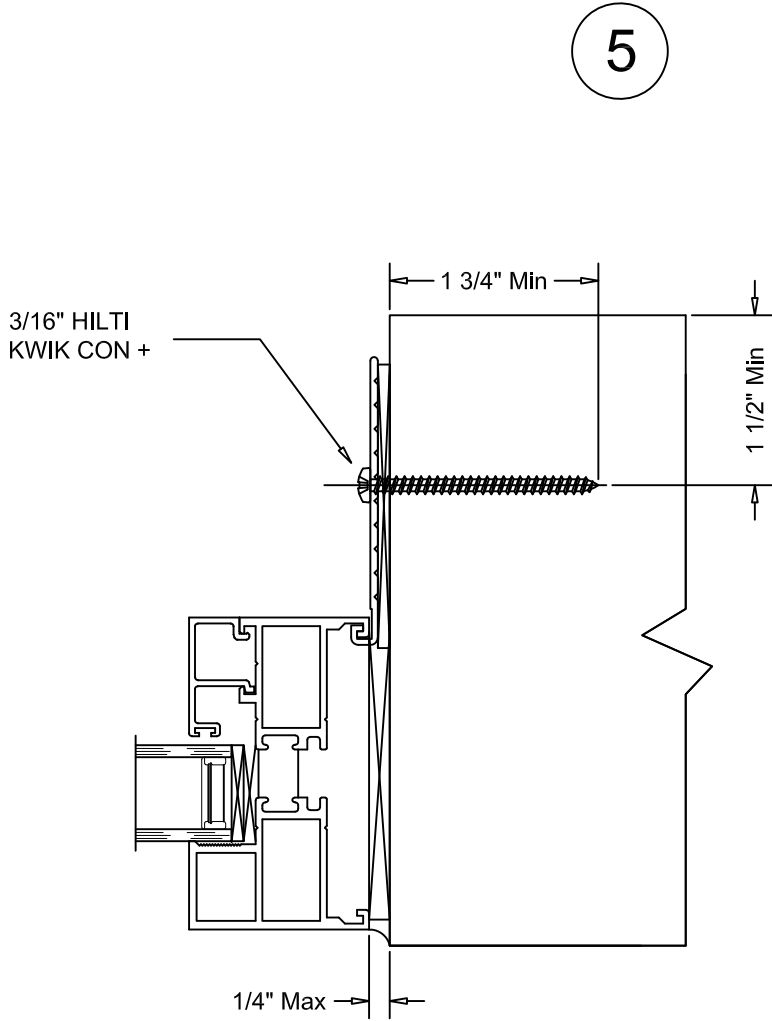
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Project: Q9365.01

Project Name:		M600 FIXED STRAP ANCHOR INSTALLATION INSTRUCTIONS	
Description:		GENERAL NOTES	
QUAKER WINDOW PRODUCTS WILL NOT BE RESPONSIBLE FOR FIELD MEASUREMENT, QUANTITIES, & INSTALLATION DESIGN. CONTRACTOR MUST VERIFY ALL DIMENSIONS.			
PHONE (573)-744-5211 FAX (573)-744-5586 COMMERCIAL FAX (573)-744-5822 www.quakerwindows.com	Scale: NONE	Sheet #: 4 of 5	
QUAKER commercial windows and doors	504 Highway 63 South Freeburg, MO 65035 drafting@quakerwindows.com	BUD	Date: 02-19-2024

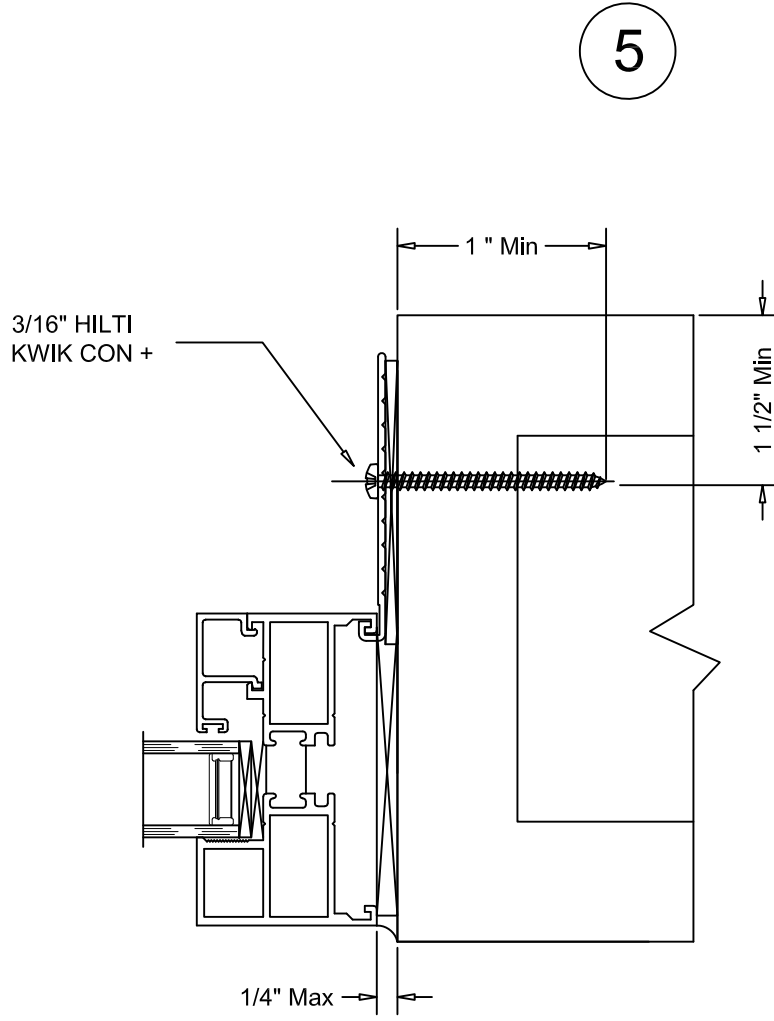
NOTE: TYPICAL M600 FIXED OVER FIXED WINDOW - STRAP ANCHOR INSTALLATION



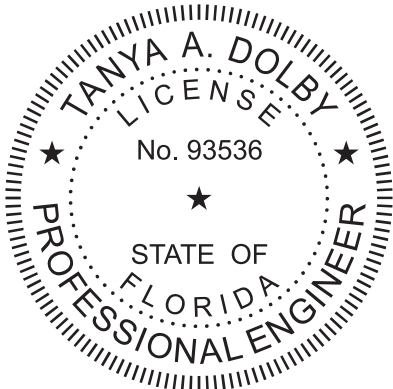
STEEL FRAMING INSTALLATION



CONCRETE INSTALLATION



CMU INSTALLATION



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Project: Q9365.01

 QUAKER COMMERCIAL WINDOWS AND DOORS		PHONE (573)-744-5211 FAX (573)-744-5586 COMMERCIAL FAX (573)-744-5822 www.quakerwindows.com		Description: FIN INSTALLATIONS		Project Name:	
Drawn By: BUD	504 Highway 63 South Freeburg, MO 65035 drafting@quakerwindows.com		Scale: NONE		QUAKER WINDOW PRODUCTS WILL NOT BE RESPONSIBLE FOR FIELD MEASUREMENT, QUANTITIES, & INSTALLATION DESIGN. CONTRACTOR MUST VERIFY ALL DIMENSIONS.		
			Sheet #: 5 of 5		Revision #: Date: By:		
Date: 02-19-2024		M600 FIXED STRAP ANCHOR INSTALLATION INSTRUCTIONS					